



Job responsibilities

- Direct responsible to follow standard mould and production setup procedure
- Direct responsible for timely and efficient mold setup and qualification of setup
- Direct responsible in achieving target output in line with the machine and production schedule
- Direct responsible in ensuring defined quality level of product
- Investigate and eliminate line rejects using appropriate tools and methods and report findings and corrective actions taken to the superior
- Direct responsible for correct and appropriate usage of all production materials, machines, moulds, tools and equipments
- Direct responsible for material preparation and timely mould setup in accordance with the production schedule
- Direct responsible for compliance to ESCATEC SOP and instructions and reporting of variances of ESCATEC SOP and instructions vs current practice to the superior
- Direct responsible for compliance to safety and any measure of safety and ensure safety among subordinated
- Direct responsible for compliance to housekeeping and maintaining of housekeeping any time
- Verify material requisition raised by subordinates are complete, correct filled in and timely passed to supply chain and other relevant department
- Constantly monitor and measure the actual quality performance and compare it with established standard
- Train operators in proper handling of machines/equipment and products
- Ensure that all relevant and required service reports are raised by the end of the shift for the entire production department
- Execute mold cleaning for all moulds running
- Update daily machine parameter tracking sheet, report variances found and ensure verification of product quality
- Prepare work area in accordance with the required product work instruction
- Raise service report for any defect found on machinery, equipment and plant wide installation before the end of the working day
- Perform other duties as assigned from superior

Job requirements

- Must have at least 5 years similar working experience in a plastic injection molding industry
- Preferably certificate & above
- Knowledge of operating of injection molding machine is a plus

Contact

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